

CIGARETTE SPECIFICATION

LOUISVILLE  
L&M LIGHTS 83MM REGULAR FTB - GCC TAR/NICOTINE  
BRAND CODE-05270 (GCC)

EFFECTIVE DATE: 12/14/95  
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 83 86 87 284

CIGARETTE LENGTH	:	83.0	MM	ISO TAR	:	8.0	MG/CIGT	7.5	-	8.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	56.0	MM							
FILTER LENGTH	:	27.0	MM	NICOTINE	:	.60	MG/CIGT	.55	-	.64
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	4.70	IN.	H2O						
DILUTION TARGET	:	40.0	+/-	5.0	%					

TIPPING PAPER : 64MM X 3500M WHT DGL PPT KC 236M2 12-682-D LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A5155 - 12.50% L&M REGULAR - GCC

CIGARETTE PAPER : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : EXPORT FORMULA 283 (QATAR) REMOVED FROM SPECIFICA-  
: TION, NO LONGER ACTIVE. CIGT PAPER UPDATED TO A  
: CURRENT STATUS. NO OTHER CHANGES.

PREPARED BY : ALLYSON M. MILBURN  
PREPARATION DATE : 12/12/95

PRINTING DATE : 12/12/95  
PRINTING TIME : 9:27:20

APPROVED BY:

*James M. Basic*

SUPERCEDES SPECIFICATION DATED: 7/10/95

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